

Bharat Automotive Pressings (I) Pvt. Ltd.



About Us

Established in 1991, Bharat Automotive Pressings (I) Pvt. Ltd. (BAPIPL) is an IATF 16949:2016 and ISO 9001:2015 certified manufacturer of precision sheet-metal pressings and sub-fabricated assemblies, serving OEMs and Tier-1 suppliers in domestic and international markets. Our robust quality systems and decades of manufacturing expertise ensure consistent, high-quality output.

Location

Strategically located in Pune's MIDC industrial belt, just 30 km from Pune International Airport and ~132 km from Nhava Sheva Port, enabling efficient domestic and export logistics.

Core Capabilities

Pressings: 50–500 Ton mechanical & hydraulic presses
Laser cutting and CNC/servo bending
NC pipe bending and tube forming
Machining, welding and sub-assemblies
Proto parts and surface treatments (powder coating, painting)
Tool & die design and manufacturing (progressive dies, fixtures, soft tooling)

Industries Served

Automotive, agriculture, earth-moving, material handling, construction equipment and defence.

Why BAPIPL

IATF 16949 & ISO 9001 certified quality systems
End-to-end in-house manufacturing
High capacity with flexibility for complex parts
Strong engineering and value-engineering support
Export-ready operations for global customers.

Expert Engineering. Precision Sheet Metal Pressings & Fabricated Assemblies.

Vision

Our Vision is to Excel in our Journey While developing Skills and being Socially responsible

Mission

At Bharat Automotive Pressings (India) Pvt. Ltd, our mission is to become the industry leader in manufacturing high-quality, innovative sheet metal pressed and fabricated components. We are dedicated to:

1.Customer Satisfaction: Consistently exceeding our customers' expectations through exceptional product quality, timely delivery, and innovative solutions.

2.Continuous Improvement: Embracing advanced technologies and methodologies to enhance our manufacturing processes and product offerings.

3.Skill Development: Investing in the continuous development of our employees' skills and knowledge to drive excellence and innovation.

4.Social Responsibility: Conducting our business with a strong sense of social responsibility, ensuring sustainable and ethical practices in all our operations.

5.Stakeholder Success: Fostering a collaborative and supportive environment that promotes the growth and success of our employees, customers, suppliers, and community.

6.Global Competitiveness: Expanding our presence in the international market by delivering world-class products and services that meet the diverse needs of our global customers.

We are committed to shaping a future where our technological advancements and responsible practices contribute to the overall well-being of society and the environment.

Goal Statement

Our primary goal is to become the industry leader in manufacturing and supplying high-quality, innovative sheet metal pressed and fabricated components, focusing on the following key objectives:

1.Achieve Market Leadership: Secure a dominant position in both domestic and international markets by consistently delivering superior products that meet the evolving needs of our customers.

2.Enhance Technological Capabilities: Continuously invest in advanced technologies and innovative manufacturing processes to improve product quality, efficiency, and sustainability.

3.Expand Customer Base: Grow our customer base by building strong relationships, understanding their unique requirements, and providing tailored solutions that exceed their expectations.

4.Foster Employee Growth: Create a work environment that encourages continuous learning and skill development, empowering our employees to achieve their full potential and contribute to the company's success.

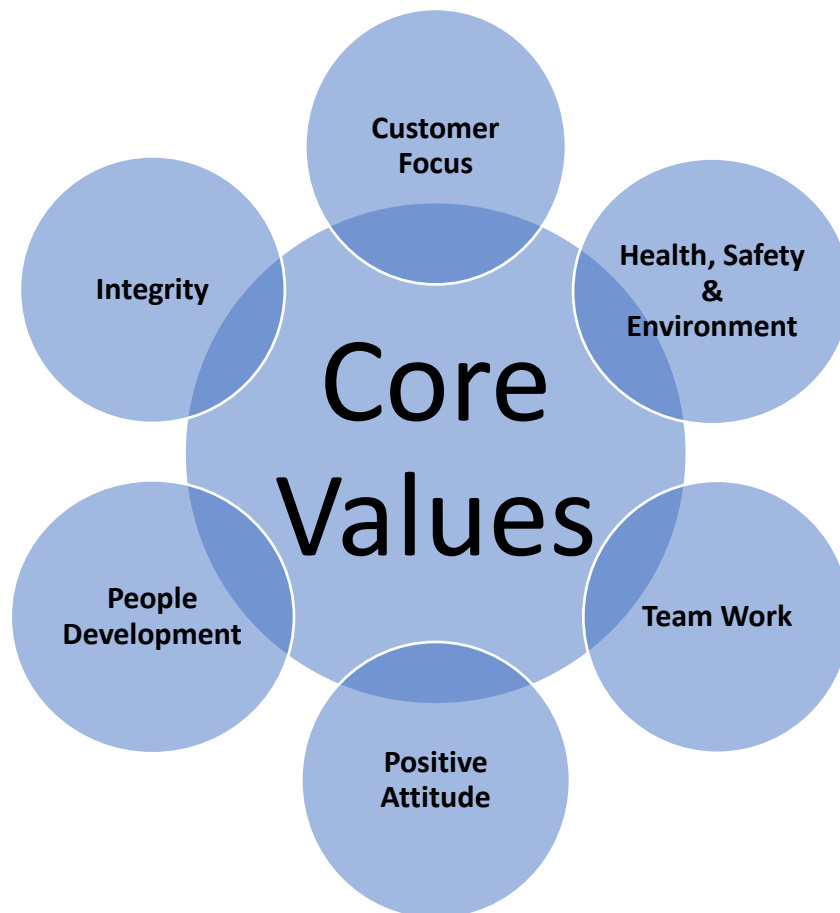
5.Promote Social Responsibility: Implement sustainable and ethical practices in all our operations, ensuring that we make a positive impact on society and the environment.

6.Achieve Operational Excellence: Streamline our operations to maximize efficiency, reduce costs, and enhance product quality, enabling us to offer competitive pricing and superior value to our customers.

7.Drive Innovation: Foster a culture of innovation by encouraging creative thinking, exploring new ideas, and developing cutting-edge solutions that set us apart in the market.

8.Ensure Customer Satisfaction: Implement robust quality control measures and responsive customer service to ensure that we consistently meet and exceed customer expectations, leading to long-term loyalty and satisfaction.

By focusing on these objectives, we aim to solidify our reputation as a trusted and reliable partner for OEM customers in the earth-moving and automotive sectors and to make significant strides in the international market.



Quality Policy

- Bharat Automotive Pressings (India) Pvt. Ltd. is dedicated To Provide Quality Sheet Metal Pressings & Fabrications At Competitive Price And Timely Delivery As per Customer Requirement.
- We are Committed to achieve The Above Through Systematic Supplier Development And Providing An Environment Which Fosters Team Spirit And Provide Opportunity For learning Creativity & And Innovation.
- We are Committed to Continuously Improve The Quality By Creating Awareness And Right Attitude of Employees ,Providing Necessary Infrastructure And System To Meet Every Changing Need Of Customers And Also Committed To Fulfill All Applicable Requirement.

Certificate : IATF 16949 : 2016



CERTIFICATE



This is to certify that

BHARAT AUTOMOTIVE PRESSINGS (INDIA) PVT LTD
W-148/149 S BLOCK
MIDC, BHOSARI
PUNE 411026
Maharashtra
INDIA
IATF USI 3R6PEK

has implemented and maintains a **Quality Management System**.

Scope:
Manufacture of Sheet Metal Pressed & Fabricated Components

An audit, conducted and documented in a report, has verified that this quality management system fulfills the requirements of the following International Automotive Standard:

IATF 16949:2016
(without product design)

Certificate registration no.	50259749 IATF16
Issuing date	2024-06-27
This certificate is valid until	2027-06-26
Date of revision	2024-07-09
IATF No.	0527276



2-IAO-QMC-01001

For and on behalf of DQS



Nurali S. Venkateshram
Director-Corporate Automotive Program, DQS Holding GmbH



Michael Drechsel
Managing Director, DQS Holding GmbH



IATF Contract Office: DQS Holding GmbH, Konrad-Adenauer-Allee 8-10, 61118 Bad Vilbel, Germany
The validity of the certification can only be verified by the QR-code.



Certificate : ISO 9001 : 2015



CERTIFICATE



This is to certify that

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W-148/149 S BLOCK
MIDC, BHOSARI
PUNE 411026
Maharashtra
INDIA

has implemented and maintains a **Quality Management System**.

Scope:
Manufacture of Sheet Metal Pressed & Fabricated Components

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2015

Certificate registration no.	50259749 QM15
Date of original certification	2024-06-27
Date of revision	2024-07-09
Date of certification	2024-06-27
Valid until	2027-06-26




DQS Inc.



David Teller
Managing Director

DQS IS A MEMBER OF





Accredited Body: DQS Inc., 1500 McConner Parkway, Suite 400, Schaumburg, IL 60173 USA
Administrative Office: Deutsch Quality Systems (India) Pvt. Ltd., Ground Floor, South Wing, Vaidhyanath Tech Park, Sy.No.16/1 and 17/2, Bellandur Gate, Sarjapur Main Road, Ambalipura, Bengaluru - 560102 - India
The validity of the certification can only be verified by the QR-code.

Our Esteemed Clients:-





Raw Material Sheet



Shearing Machine



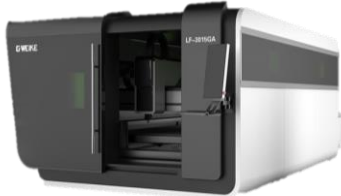
Hydraulic & Pneumatic Press Machines



CO2 Welding Process



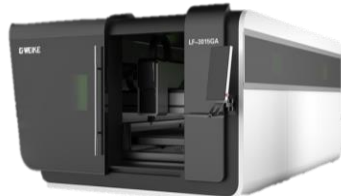
Shot Blasting



Laser Cutting Machine:
10 MM



Powder Coating Process



Laser Cutting Machine :
20 mm



CNC Press Brake
Machine



CNC Pipe Bending



Tool Room Setup



Painting Process



Press Shop Facility:-

Hydraulic Press: 460T for Deep Drawing Max. Length 1000mm x 200mm Draw Depth

Pneumatic Press Machines 160T To 500T

Shearing:- Up to 8MM Mild Steel x 2500mm Length & Cross Shearing facility

Major Supplier In Sheet Metal Commodity



- 1. Residential Silencer
- 2. Genset Mounting Part
- 3. Oil Sump
- 4. Heavy Duty Assemblies
- 5. Piping
- 6. Pressing & Fabricated Components
- 7. Bracketory Items



Oil Sump/Pan in Sheet Metal



Specializing in the Manufacturing of Sheet Metal and Fabricated Oil Sumps to Serve OEMs in the Earthmoving and Automobile Sectors Since 2008.

Manufacturing of Sheet Metal Skin Panel



Bonnet



Side Panel



Rear Panel



Front Panel

Deep Drawn Pressed Components



Pressing Components



Pressing Components



Pressing Components



Manufacturing Sheet Metal Pressings Component



Laser Cutting Capacity : Thickness 20 mm for MS & 10 mm for SS Material
Press Brake Bending Capacity : 220 Ton Thickness up to : 10mm x Length – 3200 mm

Fabrication Capacity:-

- ❖ Spot welding Machine
- ❖ Projection Welding Machine
- ❖ MIG Welding Machines
- ❖ SPM Welding Machines
- ❖ Seam Welding Machine: 1500mm Length
- ❖ Robotic Welding Arm:-1.5Mtr 6 Axis



Manufacturing residential silencers as per customer specifications, with capacities ranging from 10 KVA to 1500 KVA, for OEMs in the earthmoving sectors and gen-sets since 2005.

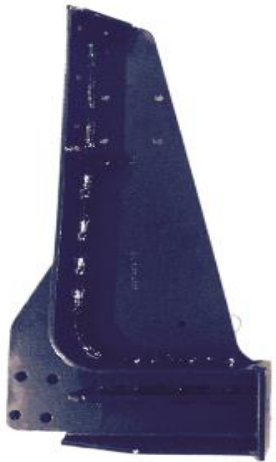
Fabricated Assemblies



Fabricated Assemblies



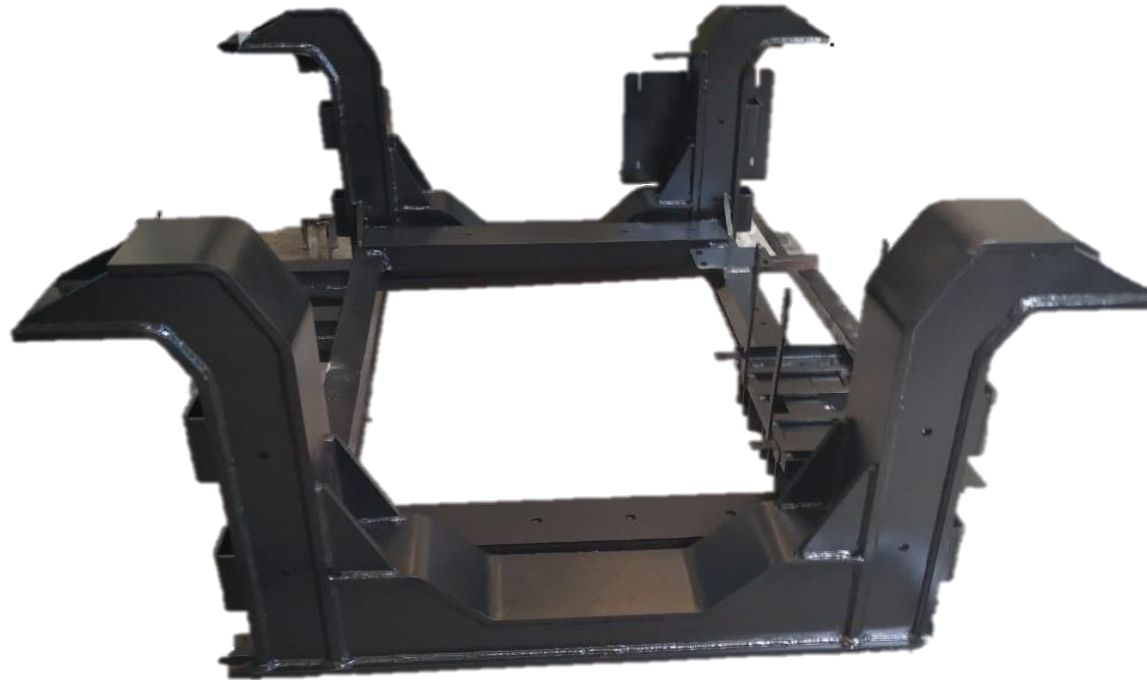
Fabricated Assemblies





In House Design & Proto Type Development Department

Proto Developed-Base Frame



Railway Gen set base frame manufactured by Proto Route using material with a thickness range of 6.0 to 16mm (IS:2062; E-350). The assembled finish weight is 320 kg,



Part manufactured by using maximum material thickness of 32mm (IS:2062 ; E-350) and process involved as below:-

- 1. Laser Cutting**
- 2. Fabrication**
- 3. VMC Machining & Drilling**

Proto Components





**NC Pipe Bending Capacity : Upto OD 114 X 3000 mm Length,2 Axis Pipe bending.
With Pipe Cutting Facility.**

Exhaust Piping



NC Hydraulic Pipe Bending suitable for 25 OD in 1.0 to 114 OD in 7.0 mm Thickness.

Pipe Bending Components



NC Hydraulic Pipe Bending suitable for 25 OD in 1.0 to 114 OD in 7.0 mm Thickness.



VMC Machining :-

X:-800MM

Y:-510MM

Z:-500MM

Machining Component



Surface Treatment

Slide 27

7 Tank Phosphating



- Tank Size
- Depth: 1400mm
- Length: 1000 mm
- Width: 1000mm

SHOT BLASTING MACHINE



- Cabin Size:-
- Height: 1500mm
- Width: 800mm
- Depth: 800mm

PAINTING



- Heat Resistance
- Paints (Black Silver)
- Air Dry Paints

POWDER COATING



- Epoxy Polymer
- Pure Polymer
- Color – Black, Red, Grey

Tool Room Facility



Commercial Tool Room Facility with 5 Ton Overhead Crane

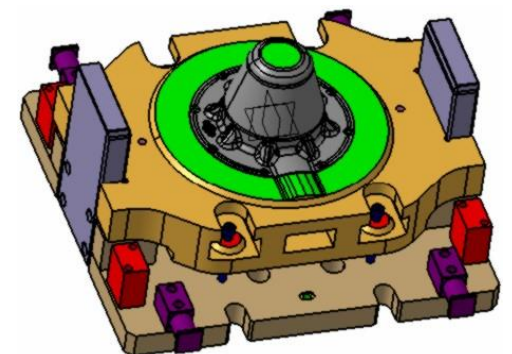
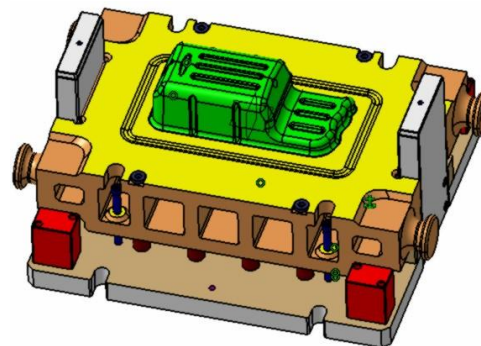
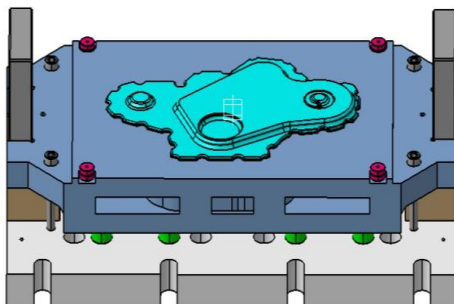
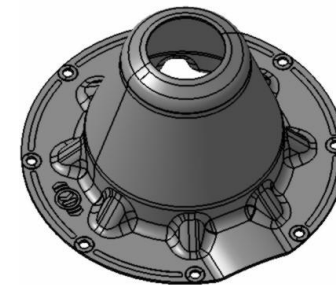
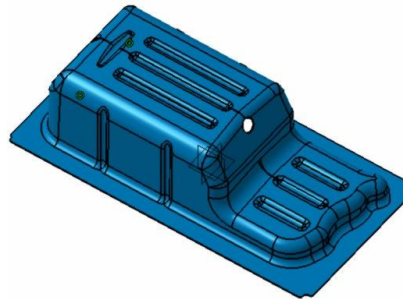
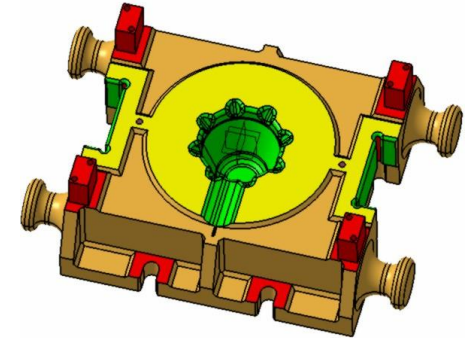
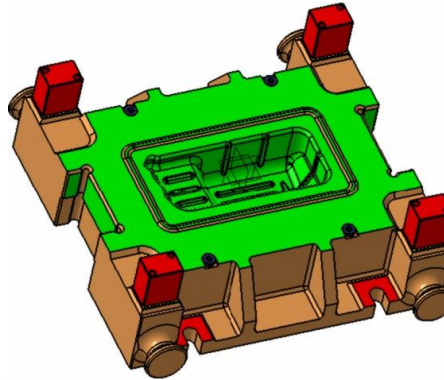
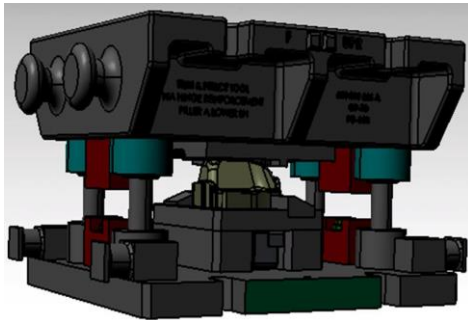
Tool Room Facility



Sr. No.	Machine Description	Make / Model	Capacity / Size
1	COMPRESSOR (R/P)	MILLINIAUM	5 HP
2	V.M.C M/C	HASS	1050X600X600
3	SURFACE GRINDER	ARAVINDA	27-15/16" x 13-3/8"
4	MILLING MACHINE	HMT	FN2EV
5	PILLER DRILLING	PRAKASH N2	27Ø MM
6	LATHE MACHINE	ROLEX	6' FEET

Sr. No.	Machine Description	Make / Model	Capacity / Size
7	RADIAL DRILLING	VIJAY	Φ 38
8	BENCH GRINDER	ESSVEE Machines Pvt. Ltd.	Φ 200 mm
9	MILLING MACHINE	AMAN	-
10	LATHE MACHINE	VIKRANT	6' FEET
11	MILLING M/M1TIR	MANFORD	-

Design & Manufacturing of Tools and Fixture



Appreciation



Excellent Quality Performance
For the year 2014 By Kirloskar Oil Engines Ltd



Award Received For Best Response To New Product Development
on 15th Apr-19 By Kirloskar Oil Engines Limited (KOEL)

Awards





Mr. Sagar Chawla
(Managing Director)

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Mr. D. S. Mahajan
(C.E.O)

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